



BLACK SWAN MFG. CO.



NO-HUB SEALANT



Forms Tough Film



A Cost-Effective
Way For A
Better Seal

What is No-Hub Sealant: *No-Hub Sealant* is a remarkable sealant that can be applied to a **hubless cast iron soil pipe** surface where the no-hub coupling gasket (ASTM C 564) will be placed and tightened. It rapidly dries to form a tough film, adherent to both pipe and coupling gasket.

How will this product benefit you: The *No-Hub Sealant* film covers all imperfections on the cast iron soil pipe surface and provides improved sealing between the no-hub coupling gaskets to the hubless cast iron soil pipe. *No-Hub Sealant* greatly increases the chances of making a leak free installation. In geographical areas where an air pressure test is required, **Black Swan No-Hub Sealant** is the perfect choice. Many plumbers have determined that using regular no-hub couplings with **Black Swan No-Hub Sealant** is more economical than using the very expensive heavy duty no-hub couplings and they get better results. The *No-Hub Sealant* film has a tensile strength yield (per ASTM D638-58T) of 6,300 to 7,300 PSI, and a flexural strength (per ASTM D790-59T) of 11,000 to 12,000 PSI. The temperature resistance of the *No-Hub Sealant* film matches the temperature ratings of the ASTM C564 gasket material.

What tests were applied to the No-Hub Sealant: Akron Rubber Development Laboratory, Inc. - an ASTM approved laboratory - performed fluid immersion tests per ASTM D 471-12a on the No-Hub Coupling gasket material in the *No-Hub Sealant*. The results were 0% weight change and 0% thickness change. No attack or affect was recorded - coupling shield and screws are not affected by the *No-Hub Sealant*. *No-Hub Sealant* formed gaskets are chemically resistant to water, strong acids, strong bases, aliphatic solvents (like oils), aromatic solvents (like gasoline), and ketones. Conforms to MIL-S-4510D. Actual soil installations have been monitored for 5 years.

Physical Form: Amber colored, smooth flowing, semi-viscous liquid.

Packaging: One quart can with a wool dauber brush. 12 cans per case.

Coverage: Depends on application and method.

Limitations: Best stored at temperatures from 40°F to 80°F. Keep container closed after use.

Manufactured by

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